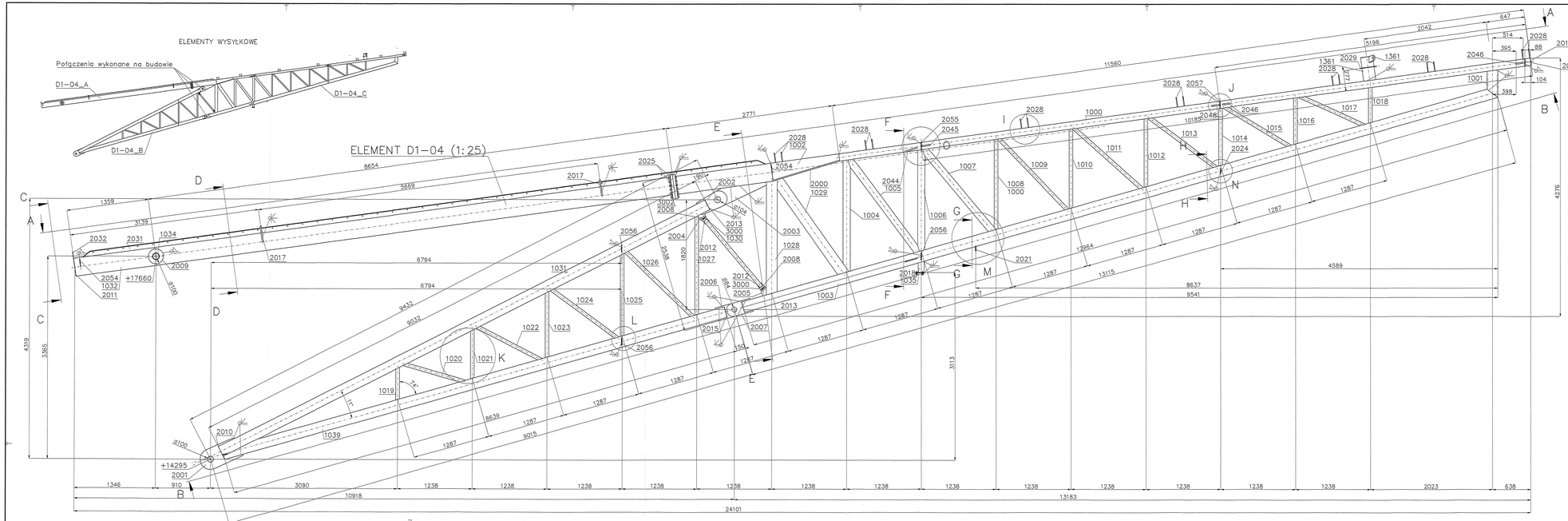

Nr	NO	opis	DŁUGOŚĆ	SZT	MASA/SZT	MASA	MATERIAŁ
D1–04		ELEMENT D1–	1		4605.6	4605	
D1–04	1000	SHS160x80x6	11560	1	421.4	421.4	S355J2
D1–04	1001	SHS160x80x6	395	1	14.4	14.4	S355J2
D1–04	1002	BL-12x600	1161	1	28.3	28.3	S355J2
D1–04	1003	BL-12x600	1161	1	28.3	28.3	S355J2
D1–04	1004	BL-20x600	1161	1	47.2	47.2	S355J2
D1–04	1005	BL-20x340	686	2	37.5	75.1	S355J2
D1–04	1006	BL-20x287	1051	2	31.7	63.4	S355J2
D1–04	1007	BL-20x276	1012	2	55.7	55.7	S355J2
D1–04	1008	BL-12x122	147	1	2.3	2.3	S355J2
D1–04	1009	BL-10x103	184	1	1.5	1.5	S355J2
D1–04	1010	BL-20x620	627	2	28.1	56.1	S355J2
D1–04	1011	BL-20x620	627	2	28.1	56.1	S355J2
D1–04	1012	SHS180x180x10	12964	1	470.1	470.1	S355J2
D1–04	1013	SHS160x80x6	1246	1	10.8	10.8	S355J2
D1–04	1014	SHS160x80x6	1246	1	10.8	10.8	S355J2
D1–04	1015	SHS160x80x6	1983	1	17.2	17.2	S355J2
D1–04	1016	SHS160x80x6	1983	1	17.2	17.2	S355J2
D1–04	1017	SHS160x80x6	1983	1	17.2	17.2	S355J2
D1–04	1018	SHS160x80x6	1983	1	17.2	17.2	S355J2
D1–04	1019	SHS160x80x6	1241	1	10.8	10.8	S355J2
D1–04	1020	SHS160x80x6	1241	1	10.8	10.8	S355J2
D1–04	1021	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1022	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1023	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1024	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1025	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1026	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1027	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1028	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1029	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1030	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1031	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1032	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1033	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1034	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1035	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1036	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1037	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1038	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	1039	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2000	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2001	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2002	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2003	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2004	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2005	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2006	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2007	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2008	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2009	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2010	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2011	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2012	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2013	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2014	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2015	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2016	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2017	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2018	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2019	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2020	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2021	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2022	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2023	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2024	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2025	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2026	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2027	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2028	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2029	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2030	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2031	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2032	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2033	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2034	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2035	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2036	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2037	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2038	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2039	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2040	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2041	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2042	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2043	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2044	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2045	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2046	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2047	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2048	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2049	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2050	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2051	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2052	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2053	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2054	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2055	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2056	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2057	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2058	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2059	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2060	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2061	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2062	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2063	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2064	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2065	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2066	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2067	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2068	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2069	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2070	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2071	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2072	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2073	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2074	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2075	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2076	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2077	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2078	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2079	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2080	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2081	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2082	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2083	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2084	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2085	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2086	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2087	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2088	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2089	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2090	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2091	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2092	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2093	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2094	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2095	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2096	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2097	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2098	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2099	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2100	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2101	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2102	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2103	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2104	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2105	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2106	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2107	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2108	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2109	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2110	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2111	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2112	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2113	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2114	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2115	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2116	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2117	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2118	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2119	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2120	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2121	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2122	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2123	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2124	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2125	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2126	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2127	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2128	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2129	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2130	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2131	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2132	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2133	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2134	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2135	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2136	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2137	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2138	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2139	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2140	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2141	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2142	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2143	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2144	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2145	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2146	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2147	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2148	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2149	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2150	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2151	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	2152	SHS160x80x6	1514	1	8.9	8.9	S355J2
D1–04	3002	M27/115 8.8 2p+n DIN7990	–	15	–	0	–
D1–04	3000	M12/45 8.8 2p+n DIN7990	–	4	–	0	–
D1–04	3001	M16/45 8.8 2p+n DIN7990	–	4	–	0	–
D1–04	3003	SHS180x180x10	8650	1	434.8	434.8	S355J2
D1–04	2041	BL-20x90	126	2	4.7	9.4	S355J2
D1–04	2043	BL-20x85	128	2	4.7	9.4	S355J2
D1–04	2042	BL-20x85	123	1	2.0	2	S355J2
D1–04	2044	BL-20x94	147	2	5.4	10.9	S355J2
D1–04	2045	BL-20x97	120	2	1.3	2.6	S355J2
D1–04	2046	BL-20x97	120	2	1.3	2.6	S355J2
D1–04	2048	BL-20x98	120	1	1.3	1.3	S355J2
D1–04	2055	BL-10x95	140	2	1.0	2	S355J2

UWAGI:
1. Stal konstrukcyjna wg wykazu.
2. Klasa konstrukcji EXC3.
3. Kryterium akceptacji jakości spoin – Poziom B.
4. Połączenia spawane – jeżeli nie podano inaczej:
   – spoiny czołowe pełnego przetopu,
   – spoiny pachwinowe wykonać na przetopie,
   – spoiny pachwinowe wykonać jako 0.7t, obustronne jako 0.5t
   – blachy czołowe łączyć ze stalą profilowaną spoiną V na pełny przetop.
5. Przygotowanie złącza do spawania wg zaleceń technologa zgodnie z PN–EN 1090–2 i norm powołanych z dostosowaniem do metody spawania.
6. Elementy złączne wg wykazu.
7. Spawać drutem proszkowym (SF–1A/ SM–1A).
8. Antykorozja – karta zabezpieczenia antykorozyjnego.
9. W razie konieczności zwerfikowad długość śrub.
10. Rysunek rozpatrywać łącznie z rysunkiem zestawczym konstrukcji.

Zmiany rewizji:
–

ROSA BUD
ROSA-BUD S.A.
ul. Wojciecha Bogusławskiego 8/11, 50-370 Wrocław
tel.(0-71) 783 77 00, fax(0-71) 783 77 01
www.rosa-bud.pl e-mail: rosa@rosa-bud.pl

WOJCIECH GĘBIAK
STUDIO ARCHITEKTONICZNE
tel.(0048) 504 43 92, (0048) 664 39 73, www.wgstudio.pl
STUDIO ARCHITEKTONICZNE e-mail: wgstudio@wgstudio.pl fax.(0048) 664 39 74

PROJEKT WYKONAWCZY – KONSTRUKCJA STALOWA

	Imię i Nazwisko	Nr uprawnień	Podpis
projektant:	mgr inż. Łukasz Dłucik	SLK/4903/POOK/13	
opracował	mgr inż. Joanna Waniurska	–	

Nazwa rysunku: ELEMENT D1–04

Numer rysunku: B50–WK–01–04

Skala: 1:25

Nazwa projektu: Projekt warsztatowy konstrukcji stalowej Stadionu piłkarskiego w Radomiu przy ul. Struga.

Data: 21.12.2017

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